## WHAT IS CLAIMED IS:

- 1. A method for producing a monosaccharide-rich syrup from starch-containing produce, the method comprising treating a starch-containing produce slurry with a first starch hydrolyzing enzyme that hydrolyzes starch to oligosaccharide and a second starch hydrolyzing enzyme that hydrolyzes starch or oligosaccharide to glucose.
- 2. The method of claim 1, wherein the monosaccharide-rich syrup is a syrup rich in glucose or rich in a monosaccharide converted from glucose.
- 3. The method of claim 2, further comprising treating the starch-containing produce slurry with a converting enzyme that converts glucose to fructose or a microorganism that converts glucose to mannitol, erythritol, sorbitol, xylitol, sorbose, or xylose.
- 4. The method of claim 3, wherein the starch-containing slurry is treated with a converting enzyme that converts glucose to fructose to obtain a fructose-rich syrup.
- 5. The method of claim 4, wherein the first starch hydrolyzing enzyme is  $\alpha$ -amylase and the second starch hydrolyzing enzyme is glucoamylase.
  - 6. The method of claim 5, wherein the converting enzyme is glucose isomerase.
- 7. The method of claim 6, wherein the starch-containing produce slurry is first treated with the α-amylase and insoluble materials are then removed therefrom to obtain a starch hydrolysate-containing solution, the solution is subsequently treated with the glucoamylase to obtain a glucose-rich syrup, and finally the glucose-rich syrup is treated with the glucose isomerase to obtain the fructose-rich syrup.
- 8. The method of claim 7, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.

- 9. The method of claim 2, wherein the monosaccharide-rich syrup is a glucose-rich syrup.
- 10. The method of claim 9, wherein the first starch hydrolyzing enzyme is  $\alpha$ -amylase and the second starch hydrolyzing enzyme is glucoamylase.
- 11. The method of claim 10, wherein the starch-containing produce slurry is first treated with the  $\alpha$ -amylase and insoluble materials are then removed therefrom to obtain a starch hydrolysate-containing solution, and the solution is then treated with the glucoamylase to obtain the glucose-rich syrup.
- 12. The method of claim 11, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.
- 13. The method of claim 2, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.
- 14. A method for producing a fermentation product from starch-containing produce, the method comprising treating a starch-containing produce slurry with a first starch hydrolyzing enzyme that hydrolyzes starch to oligosaccharide, a second starch hydrolyzing enzyme that hydrolyzes starch or oligosaccharide to glucose, and a microorganism that converts glucose to a fermentation product.
- 15. The method of claim 14, wherein the first starch hydrolyzing enzyme is  $\alpha$ -amylase and the second starch hydrolyzing enzyme is glucoamylase.
- 16. The method of claim 15, wherein the fermentation product is wine, vinegar, lactic acid, citric acid, or amino acids.

- 17. The method of claim 16, wherein the starch-containing produce slurry is first treated with the α-amylase and insoluble materials are then removed therefrom to obtain a starch hydrolysate-containing solution, the solution is subsequently treated with the glucoamylase to obtain a glucose-rich syrup, and finally the glucose-rich syrup is treated with the microorganism to obtain the fermentation product.
- 18. The method of claim 17, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.
- 19. The method of claim 14, wherein the fermentation product is wine, vinegar, lactic acid, citric acid, or amino acids.
- 20. The method of claim 14, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.
- 21. A method for producing a trehalose-rich syrup from starch-containing produce, the method comprising treating a starch-containing produce slurry with a first starch hydrolyzing enzyme that hydrolyzes starch to oligosaccharide, a second starch hydrolyzing enzyme that hydrolyzes starch or oligosaccharide to maltose, and a converting enzyme that converts maltose to trehalose.
- 22. The method of claim 21, wherein the first starch hydrolyzing enzyme is  $\alpha$ -amylase and the second starch hydrolyzing enzyme is  $\beta$ -amylase.
  - 23. The method of claim 22, wherein the converting enzyme is trehalose synthase.
- 24. The method of claim 23, wherein the starch-containing produce slurry is first treated with the  $\alpha$ -amylase and insoluble materials are then removed therefrom to obtain a starch hydrolysate-containing solution, the solution is subsequently treated with the  $\beta$ -amylase to obtain a maltose-rich syrup, and finally the maltose-rich syrup is treated with the trehalose synthase to obtain the trehalose-rich syrup.

- 25. The method of claim 24, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.
  - 26. The method of claim 21, wherein the converting enzyme is trehalose synthase.
- 27. The method of claim 21, wherein the produce is rice, tapioca, grain sorghum, potato, sweet potato, wheat, barley, corn, or legumes.
- 28. The method of claim 21, wherein the second starch hydrolyzing enzyme and the converting enzyme are the same enzyme.
- 29. A method for producing an isomaltose-rich syrup from starch-containing produce, the method comprising treating a starch-containing produce slurry with a first starch hydrolyzing enzyme that hydrolyzes starch to oligosaccharide, a second starch hydrolyzing enzyme that hydrolyzes starch or oligosaccharide to maltose, and a converting enzyme that converts maltose to isomaltose.
- 30. A method for culturing a microorganism, comprising growing the microorganism in a starch hydrolysate-containing solution or a glucose-rich syrup prepared from starch-containing produce.